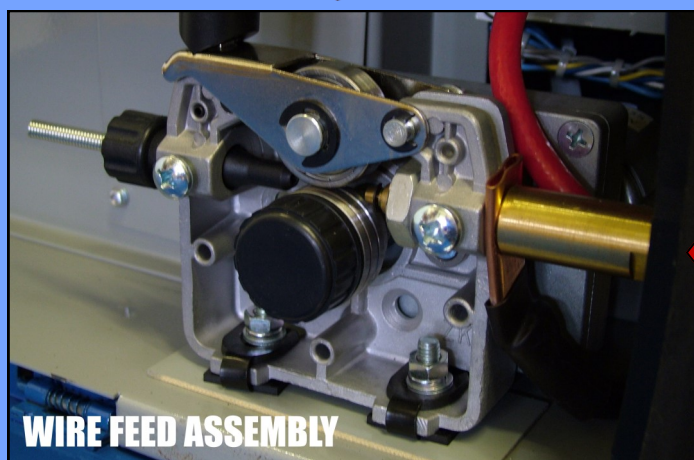




## 250Amp 240v MIG/TIG/ARC WELDER SPECIFICATIONS

The MTS255S Digital Synergic MIG, DC TIG and MMA welder features a high 35% duty cycle Digital control panel with 9 memory store facility for easy operation & MIG wave adjustment for fine control of the welding arc



### FEATURES & SPECIFICATIONS

- MIG Output 250amp @ 35% duty cycle  
160A @ 100%
- TIG Output 250amp @ 35% duty cycle  
160A @ 100%
- MMA Output 200amp @ 35% duty cycle  
130A @ 100%
- Synergic MIG operation - automatically adjusts wire feed to power setting for easy operation
- Synergic settings for steel, stainless steel and aluminium
- DC TIG operation 10 - 250 amps via easy LIFT-TIG operation
- MIG operation with wave control 25 - 250Amps, Ideal for automotive work.
- MIG reverse polarity for gasless wire
- MMA operation: 10 - 200 amps - for up to 4.0mm rods
- Heavy duty metal wire feed drive assembly
- Adjustable MMA arc force - for easy arc starting
- MIG/TIG Adjustable post flow gas 1 - 10 seconds
- TIG Slope down 0 - 5 seconds
- Fuse rating 32A, Insulation Grade F
- Generator Friendly - Recommend generator size of 10KVA fitted with AVR (auto voltage regulation)
- 9 Memory store programs
- Takes 0.6, 0.8 and 1.0mm wire, 5KG size reel
- 2T/4T Trigger Operation (trigger latching)
- Optional MIG Spool on gun for aluminium
- L.E.D displays for volts - amps - wire feed speed
- Remote foot pedal option - TIG Mode
- Cooling fan with thermostatic protection
- Package Includes, R-Tech MTS255S Multi-Process MIG/TIG/MMA Welder, 3M Binzel MB25 MIG Torch 0.8/1.0mm rollers, 4M WP26 Air Cooled TIG Torch, Earth Lead, MMA Lead, Gas Hose, Mains Cable, Gas Regulator, Owners Manual, Torch Consumables Kit
- Net weight 25KG Dimensions 560x230x420mm

## 3 Year Warranty



ORDER ONLINE @  
[www.r-techwelding.co.uk](http://www.r-techwelding.co.uk)

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