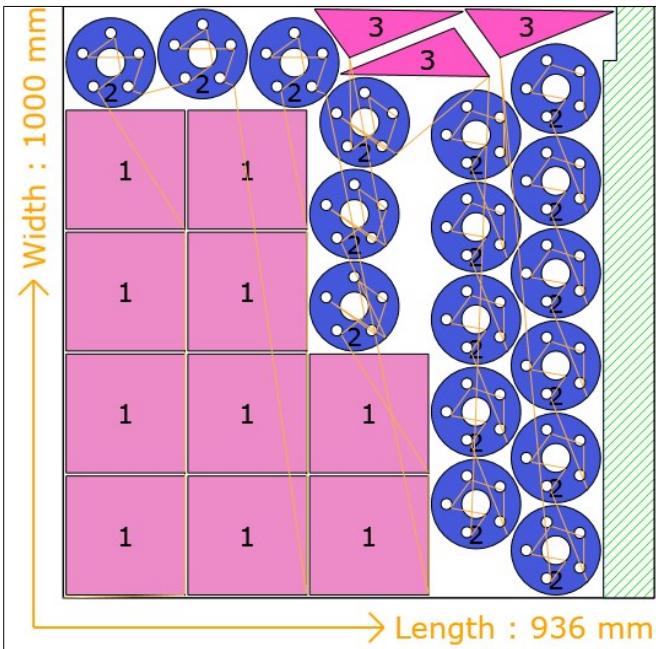


Customer Name	r-tech welding				File Name	nest1.PDF			
Sheet Size	1000X1000 mm	Repeat(Sheet No)	1	Thickness	0.5 mm	Amperage	30A	Material	MildSteel
Left Edge	5 mm	Right Edge	5 mm	Bottom Edge	5 mm	Top Edge	5 mm	Part Spacing	5 mm

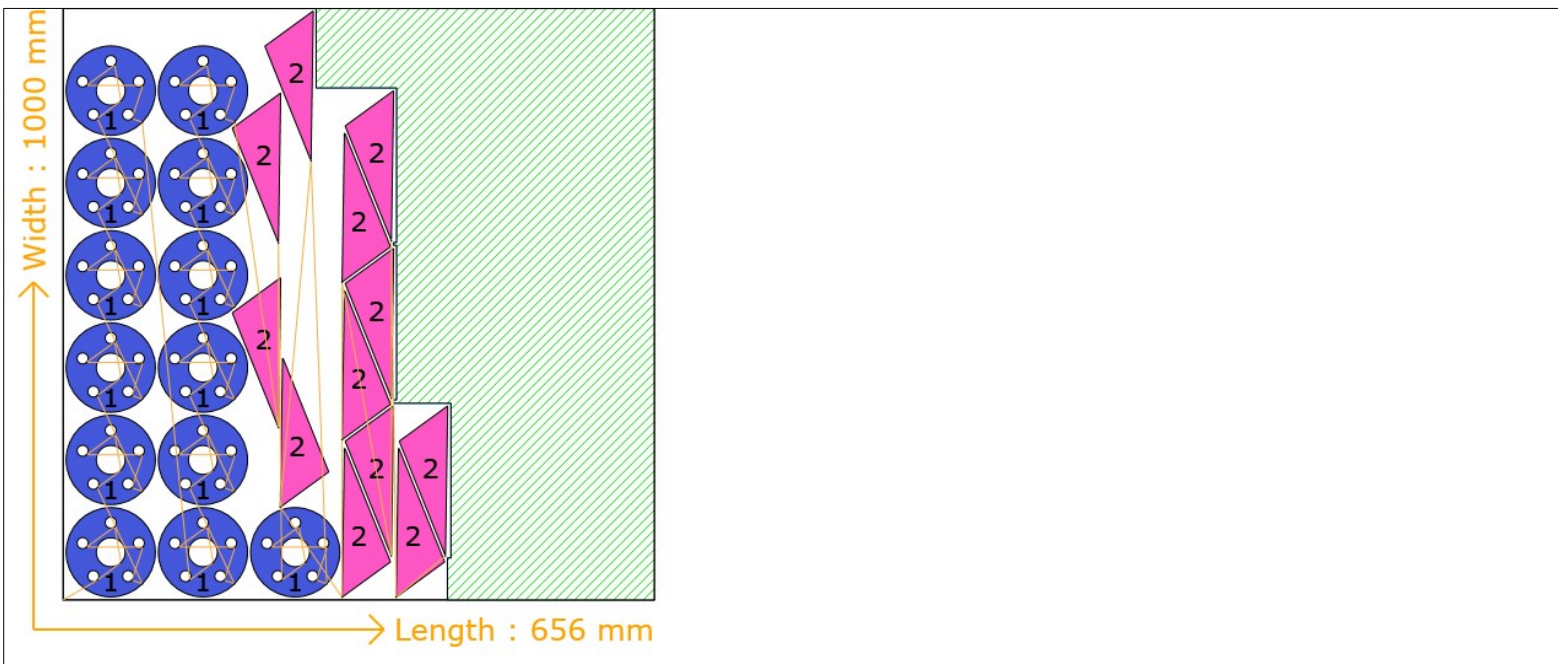


Part Cutting Time =	00:04:38	
Total Piercing Time =	00:00:13	
Lead In/Lead Out Time =	00:00:00	
Rapid Traverse Time =	00:06:21	
Extra Cutting Time =	Loops	00:00:00
	Microjoint	00:00:00
	Common lines	00:00:00
	Marking	00:00:00
Total Cutting Time =	00:11:12	

Total Piercing =	132
Total Parts Weight =	2.64 Kg (%67.01)
Reusable =	0.33 Kg (%8.38)
Scrap =	0.97 Kg (%24.62)
Total Sheet Weight =	3.94 Kg

Part No.	Part Name	Part Size	Part Weight	Part Cutting Time	Qty.	Part Perimeter	Note	Note 1
1	1001	200X200	0.157 Kg	00:00:10	10	800.00 mm		
2	flange1	150X150 Ø150 Ø20 Ø50	0.056 Kg	00:00:16	17	942.48 mm		
3	1002	150X200	0.039 Kg	00:00:10	3	556.16 mm		
<b>Total</b>			<b>2.639 Kg</b>	<b>00:11:12</b>		<b>25690.99 mm</b>		

Customer Name	r-tech welding				File Name	nest1.PDF			
Sheet Size	1000X1000 mm	Repeat(Sheet No)	1	Thickness	0.5 mm	Amperage	30A	Material	MildSteel
Left Edge	5 mm	Right Edge	5 mm	Bottom Edge	5 mm	Top Edge	5 mm	Part Spacing	5 mm






Part Cutting Time =	00:03:22	
Total Piercing Time =	00:00:10	
Lead In/Lead Out Time =	00:00:00	
Rapid Traverse Time =	00:05:01	
Extra Cutting Time =	Loops	00:00:00
	Microjoint	00:00:00
	Common lines	00:00:00
	Marking	00:00:00
Total Cutting Time =	00:08:33	

Total Piercing =	103
Total Parts Weight =	1.20 Kg (%30.46)
Reusable =	1.67 Kg (%42.39)
Scrap =	1.07 Kg (%27.16)
Total Sheet Weight =	3.94 Kg

Part No.	Part Name	Part Size	Part Weight	Part Cutting Time	Qty.	Part Perimeter	Note	Note 1
1	flange1	150X150 Ø150 Ø20 Ø50	0.056 Kg	00:00:13	13	942.48 mm		
2	1002	150X200	0.039 Kg	00:00:08	12	556.16 mm		
<b>Total</b>			<b>1.196 Kg</b>	<b>00:08:33</b>		<b>18926.38 mm</b>		



Page	Part Name	Part Size	Part Weight	Part Cutting Time	Qty.	Part Perimeter	Note	Note 1
1	 1001	200X200	1.570 Kg	00:00:10	10	800.00 mm		
1, 2	 flange1	150X150 Ø150 Ø20 Ø50	1.680 Kg	00:00:13	30	1,884.96 mm		
1, 2	 1002	150X200	0.585 Kg	00:00:08	15	1,112.32 mm		