

NO BELLS...

NO WHISTLES...

JUST WELDS!

**WELDSTAR**

**MIG/MAG RANGE**

The Weldstar range is synonymous with quality and value for money. The range comprises both compact and separate wire feed unit versions in single and three phase voltage suited for all types of applications. All the Weldstar range offers the operator ease of use but return excellent welding results.

**Weldstar NW-3200S & Weldstar NW-4200S**

The Weldstar MIG/MAG units complete with separate wire feed unit have been specifically developed to provide excellent welding characteristics for a wide range of industrial applications.

Units comprise heavy duty patented arc balance design transformers and twin inductance for optimum arc performance. Both machines are fitted as standard with digital volt and ammeters.

The WS-04 four roll drive, wire feed unit has a heavy duty cast alloy feed block. The feed unit carries wire speed and burn back controls. The feed unit comes complete with pre fitted water connections, carry handle and wheel kit. There is an optional spool cover available.

Standard interconnection length is 5mtr. but other lengths are available upon request.

Packages comprise:

Power source, WS-04 wire feed unit, 5mtr. interconnections, work return, MIG/MAG torch and gas regulator.

Shown with optional reel cover



**Weldstar NW-270C & Weldstar NW-320C**

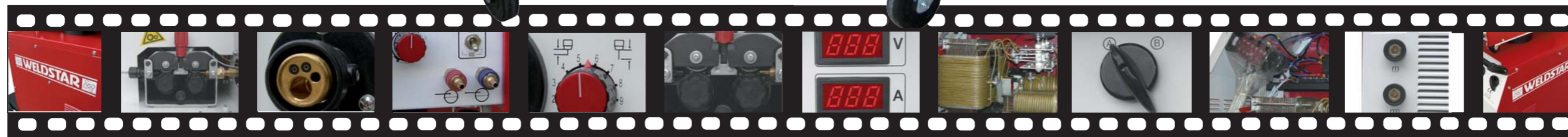
The Weldstar compact MIG/MAG 270C and 320C are three phase machines which utilise the patented arc balance technology to ensure optimum arc performance with low spatter levels.

With the simple design and use of quality components the Weldstar compacts are suited to a wide range of applications.

The Weldstar compact range represents an economical, reliable and rugged choice for the professional welder.

Packages comprise:

Power source, work return, MIG/MAG torch and gas regulator.



Package part number	ZXNW-3200S	ZXNW-4200S
Input Voltage	400V	400V
I eff	12A	20A
I max	19A	27A
Open circuit voltage	22-40V	23-45V
Welding current range	40-320A	40-420A
Duty Cycle (10 min cycle)	320A @ 35% 245A @ 60%	420A @ 35% 320A @ 60%
Regulation steps	14	30
MIG torch supplied	AX36	SP-380
Wire size mm	0.8 - 1.2	0.8-1.6
Spool size (max)	Ø 300mm	Ø 300mm
Protection class	IP21S	IP21S
Dimensions (power source) mm	900 x 465 x 570	800 x 590 x 572
Weight (power source) Kg	125	125

Shown with optional reel cover



Package part number	ZXNW-270C	ZXNW-320C
Input Voltage	400V	400V
I eff	8.6A	11A
I max	15.5A	18A
Open circuit voltage	22-40V	23-45V
Welding current range	30-270A	40-320A
Duty Cycle (10 min cycle)	270A @ 20% 200A @ 40%	320A @ 25% 260A @ 40%
Regulation steps	10	10
MIG torch supplied	AX25	AX36
Wire size mm	0.8 - 1.0	0.8-1.2
Spool size (max)	Ø 300mm	Ø 300mm
Protection class	IP21S	IP21S
Dimensions (power source) mm	790 x 810 x 380	790 x 810 x 380
Weight (power source) Kg	79	86

