

XCALIBUR  
230 Volt MIG Welders

AUTOSTAR 135

This portable Mig welder is an ideal personal tool

**Compact design takes mini spools or 5 kg reels of wire (0.6-0.8 mm)**

4 voltage settings and variable speed for easy set up and use

**Quality components for superb welding performance**

Weights 26.5 kg

**Comes with gas regulator**



Perfect  
Personal  
Mig

Part No. XCM-135

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 13 Amp	28-135A	70A @ 30%



AUTOSTAR 180

Specially designed to suit the automotive repair industry with excellent arc and low spatter

**6 voltage settings for easy set up**

Spot weld timer function

**Takes 5-15 kg reels of wire (0.6-0.8 mm)**

This Mig is easy to move around the workshop on its heavy duty chassis and undergear

**Weights 57 kg**

Comes with a 3 mtr Euro connect torch & gas regulator

Automotive  
Favourite  
Mig

Part No. XCM-180

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 13 Amp	28-180A	110A @ 20%

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230 Volt MIG Welders

EUROSTAR 150

The Eurostar 150 is an ideal solution for exceptional Mig welding power from a transport friendly machine with a useful power output

**It is easy to set up and use anywhere, this 150 Amp versatile machine can weld steel, stainless steel & aluminium**

The housing can accomodate mini spools or 5 kg reels of wire (0.6-0.8 mm) and is very rugged

**Weights only 20 kg**

The Eurostar 150 comes with a gas regulator



Portable  
& Powerful

Part No. EURO 150

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 13 Amp	30-150A	115A @ 35%



EUROSTAR 200

The Eurostar 200 with its powerful output is a rugged machine suitable for heavy use in the car repair shop or in light maintenance fields

**Easily moved around the work place this machine can weld steel, stainless steel, aluminium and perform MIG BRAZING**

The cabinet can house 5 kg or 15 kg reels of wire and is equipped with 0.6 & 0.8 mm feed rolls

**With industrial quality components this powerful machine operates from a 230 Volt supply, it requires a 16A fuse at its highest output**

Weights 40 kg

**The Eurostar 200 comes with a 3 mtr Euro connect torch & gas regulator**

Automotive  
or Maintenance

Part No. Euro 200

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 16 Amp	30-200A	180A @ 20%

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EUROSTAR 225

The Eurostar 225 can be used in the automotive field where extra power is sometimes required for thicker materials and is suited to maintenance or light fabrication

**12 Voltage settings for precise output control optimise the conditions for welding steel, stainless steel, aluminium and particularly good for MIG BRAZING**

Weights 41 kg

**The Eurostar 225 is a professional quality Mig which features a spot welding timer and comes with a 3 mtr Euro connect torch & gas regulator**



Precise Setting  
Power Control

Part No. EURO 225

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 16 Amp	30-225A	190A @ 20%



EUROSTAR 275

Everything you need from a 275 Amp compact Mig welder, 12 voltage settings and a 4 roll wire delivery system ensure crisp arc conditions and great performance even when using softer wires

**This powerful single phase machine features torch latching, spot timer, burn back control and gas purge/test function**

Suitable for steel, stainless steel and aluminium with wire sizes from 0.6-1.0 mm diameter

Weights 64 kg

Comes with a 3 mtr Euro connect torch & gas regulator

4 Roll Wire  
Feed System

Part No. EURO 275

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 32 Amp	40-275A	250A @ 30%

XCALIBUR  
230 Volt MIG Welders

XCM-300M

This Mig welder is well suited to applications in light and medium industry where 3 phase is not available

**Using patented arc balance technology and the simple controls, optimum arc performance and low spatter levels are easily achieved**

The 2 roll wire drive system can deliver wires 0.8-1.0 mm diameter and power adjusted through 10 voltage settings

Weights 99 kg

The heavy duty and rugged power source comes with a 3 mtr Euro connect torch & gas regulator



Single Phase  
Industrial Compact

Part No. XCM-300M

Input Voltage / Fuse Rating	Current Range	Duty Cycle
230V 50Hz 32 Amp	30-300A	250A @ 25%



XCALIBUR  
3 Phase MIG Welders

XCM-270C

A 3 Phase compact Mig with exceptional weld performance using a patented arc balance technology design

**With simple controls and quality components this unit is suitable for a wide range of applications where a reliable and rugged machine is called for**

10 voltage settings, 2 inductance connections and a heavy duty 2 roll wire drive deliver optimum low spatter weld conditions

**Weights 79 kg**

Comes with a 3 mtr Euro connect torch & gas regulator

Excellent  
Performance



Part No. XCM-270C

Input Voltage / Fuse Rating
400V 50Hz 3 Phase
16 Amp

Current Range
30-270A

Duty Cycle
260A @ 40%

XCM-320C

A 3 Phase compact Mig with exceptional weld performance using a patented arc balance technology design

**With simple controls and quality components this unit is suitable for a wide range of applications where a reliable and rugged machine is called for**

10 voltage settings, 2 inductance connections and a heavy duty 2 roll wire drive deliver optimum low spatter weld conditions

**Weights 86 kg**

Comes with a 3 mtr Euro connect torch & gas regulator

Simple  
Powerful  
Reliable



Part No. XCM-320C

Input Voltage / Fuse Rating
400V 50Hz 3 Phase
16 Amp

Current Range
40-320A

Duty Cycle
320A @ 25%

XCALIBUR  
3 Phase MIG Welders

EUROSTAR 318

This machine benefits from a rugged 4 roll wire feed system to drive a wide range of wires into its powerful crisp arc

**Functions include torch trigger latching, spot timer, burn back control and gas purge/test function**

10 voltage settings make for easy set up and the machine can weld wires from 0.8-1.2 mm diameter and materials including steel, stainless steel and aluminium

**Weights 85 kg**

Comes with a 3 mtr Euro connect torch & gas regulator

High Power  
4 Roll Drive  
Compact



Part No. EURO 318

Input Voltage / Fuse Rating
400V 50Hz 3 Phase
20 Amp

Current Range
30-340A

Duty Cycle
300A @ 35%

EUROSTAR 420S

This separate wire feed and power source features all the fabricator needs from a professional step control Mig welder

**4 roll feeder, swivel mounted when on power source and on castors when detached**

Except for the 28 voltage settings all the other controls are on the feeder including digital meter for volt or amp readings, 2T + 4T trigger control, spot timer, gas test, wire speed and burn back adjustment

**This flexible high quality machine produces superb arc conditions and is easy to use**

Power source weighs 107 kg

**Comes with a 3 mtr Euro connect torch, gas regulator, 5 mtr of sheathed interconnecting cables and wire spool cover**

Fabrication  
Mig Power



Part No. EURO 420S

Input Voltage / Fuse Rating
400V 50Hz 3 Phase
25 Amp

Current Range
40-420A

Duty Cycle
420A @ 35%

## XCALIBUR 3 Phase MIG Welders

### XCM-3200S

Rugged Reliability

Heavy duty patented arc balance design transformer with twin inductance for optimum arc performance

**14 voltage settings, volt + ammeter make this machine easy to set up and use**

The WS-04 wire feed unit is swivel mounted and comes fitted with a wheel kit, for maximum convenience

**With heavy duty 4 roll drive block, adjustable burn back control and pre fitted water connectors makes this machine suitable for a wide range of industrial applications**

Power source weighs 125 kg

**Comes with a 3 mtr Euro connect torch, gas regulator, 5 mtr of sheathed interconnecting cables**

*Optional spool cover available*



Part No. XCM-3200S

Input Voltage / Fuse Rating

400V 50Hz  
16 Amp

Current Range

40-320A

Duty Cycle

320A @ 35%



### XCM-4200S

Heavy duty patented arc balance design transformer with twin inductance for optimum arc performance

**30 voltage settings, volt + ammeter make this machine easy to set up and use**

The WS-04 wire feed unit is swivel mounted and comes fitted with a wheel kit, for maximum convenience

**With heavy duty 4 roll drive block, adjustable burn back control and pre fitted water connectors makes this machine suitable for a wide range of industrial applications**

Power source weighs 125 kg

**Comes with a 3 mtr Euro connect torch, gas regulator, 5 mtr of sheathed interconnecting cables**

*Optional spool cover available*

Solid Fabrication Machine

Part No. XCM-4200S

Input Voltage / Fuse Rating

400V 50Hz  
32 Amp

Current Range

40-420A

Duty Cycle

420A @ 40%